

SPLIT

DART AEROSPACE LTD	Work Order:	22261 B
Description: Handle	Part Number:	D3330-15
Dwg: D3330 Rev. A PAGE 7 RF 05.01.17	Qty:	X 5 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	df	05.01.17	10
2	MFA	Fabricate and Form handle as per Dwg D3330 Material: AISI 1018-1025 0.375" Round Bar (M1018-R0.375) Identify as D3330-15	M16634 Batch: M15925	CPL	05-01-18 2
3	QC5	Inspect work to Step 2	RF	05.02.15	5
4	ST	Identify and Stock	CPL	05-02-18	5
5	AC	Cost / part: 15	54C	05-02-21	5
6	DC	Close W/O 15 Inspect Level 21	df	05.02.23	5

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
05.01.17

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

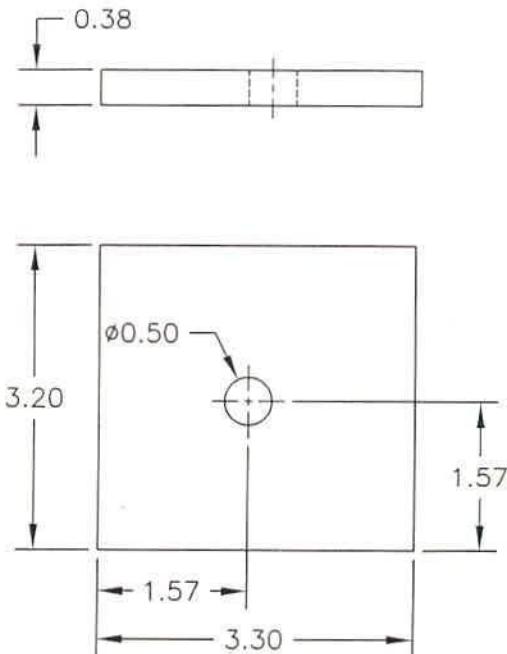
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

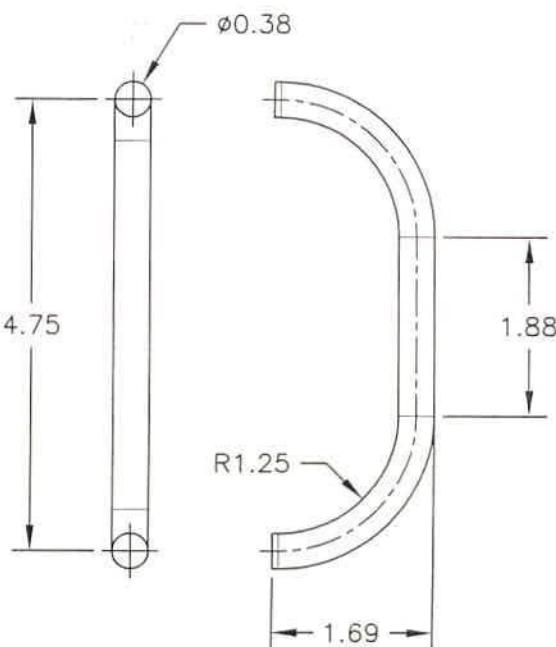
QA: N/C Closed: _____ Date: _____

DART

DESIGN <i>AB</i>	DRAWN BY <i>AB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RF</i>	APPROVED	DRAWING NO. D3330	REV. A SHEET 7 OF 9
DATE 04.11.16		TITLE FRAME WELDMENT	SCALE 1:1



△ D3330-9 TOP PLATE



△ D3330-15 HANDLE

PRELIMINARY ISSUE

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008, 0.375 STEEL
(REF. DART SPEC. M1010-B0.375x3.500) RETURN TO
ENGINEERING
- 2) MATERIAL: AISI 1018-1025 ROUND BAR PER MIL-S-7097 UNCONTROLLED COPY
- (REF. DART SPEC. M1018-R0.375)
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY

UNCONTROLLED COPY

NO. 22261

Job Costing Report

Dart Aerospace Ltd.
HawkesburyJan 17, 2005
01:31 pm

Work Order No : 0022261
 Project Name : D3330-15
 Project For :
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3330-15
 Description : Handle
 Manufactured : Yes
 Amount Req'd : 10
 Amount Done : 0
 Start Date : 01-17-05
 Est Finish Date :
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Margin : 0.000%
 Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00